



US20158 | FRESH & CLEAR ACNE GEL

A light rebalancing gel with 2% salicylic acid



NOC = 90.5%
NATURALITY PROFILE according to ISO 16128 norm

Unclog the pores

Sebum regulation

Moisturizing effect

A	Water	83.95%
	Sodium hydroxide 50% solution	1.05%
B	AQUAXYL™	1.50%
	Methylpropanediol	5.00%
	Salicylic acid	2.00%
C	SEPIMAX ZEN™	1.50%
D	ORAMIX™ CG 110	1.00%
E	Ethyl Oleate	2.00%
F	CONTACTICEL™	1.00%
	Phenoxyethanol (and) Ethylhexylglycerin	1.00%

Translucent Gel / Packaging: Pump

pH: 4.45 / **VISCOSITIES: 1M at RT:** 9318 cps; Brookfield LV63V6

Recovery at RT (after 1M at 45°C): 10.158 cps; Brookfield LV63V6

STABILITY: 3M at RT & 45°C, 3 F/T cycles (-5°C/+40°C)

FORMULATION ADVICES: Laboratory scale - 300g batch - Deflocculator

Combine phase A, mix well and heat to 60-65C. Combine phase B and heat to 60-65C with agitation. Once phase B is clear, add it to phase A under mixing. While mixing phase AB using deflocculator, add phase C and mix until sepimax Zen is completely swelled. Add phase D and then phase E and F. Cool down to ambient temperature. Check and adjust pH to 4 - 4.5 if necessary.

A fresh & moisturizing leave-on gel that clears out the skin and normalizes the sebum

Rebalance the skin and reduce imperfections

SEPIMAX ZEN™ is able to thicken and stabilize this translucent cream gel containing salicylic acid (Polyacrylate Crosspolymer-6) Pre-neutralized powder polymeric thickener with a MAXIMUM resistance to electrolytes and stressful active ingredients thanks to its high associative behavior. It is able to formulate transparent aqueous gels and suspend particles.

ORAMIX™ CG 110 is a green solubilizer which helps to smooth out the texture of this cream gel with SEPIMAX ZEN™ and salicylic acid (Caprylyl / Capryl Glucoside) Natural non-ionic surfactant with a **mild cleansing effect**. Solubilizing agent, it helps to incorporate fragrances and preservatives in a clear system, and to **remove hair products build-up** off the scalp.

AQUAXYL™ moisturizes and restructures the skin (Xylitylglucoside and Anhydroxylitol and Xylitol) This natural plant sugar complex **boosts hyaluronic acid and ceramides content** and water circulation for immediate and long-term hydration.

CONTACTICEL™ protects the skin lipids - like the squalene- from oxidative stress, reduces inflammation and regulates the sebum production (Water & Butylene Glycol & Hydrolyzed Rhodophycea Extract): An algae extract from a rare shield algae, potentiated by CELEBRITY™ technology, that protects the skin against highly polluted atmosphere and regulates the overproduction of sebum.

ADDITIONAL INGREDIENTS: Salicylic acid: Salicylic Acid USP Powder K (LPI Chem) / Phenoxyethanol (and) Ethylhexylglycerin: EUXYL® PE9010 (SCHULKE) / Methylpropanediol: DUB DIOL (DUBOIS) / Ethyl Oleate: DUB OE HP MB (DUBOIS)

More informations available on seppic.com

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