



SKIN CARE

# EU07241A | BYE-BYE SHADOWS!

## Forget your panda eyes!



**NATURALITY PROFILE**  
according to  
ISO 16126 norm

Visible anti-dark circles efficacy!

Eyes are revitalized & less affected by fatigue

\* Data provide from OECD tests, QSAR calculations, products SDS and literature. \*\*OECD 302B

|          |  |   |
|----------|--|---|
| <b>A</b> | Aqua/Water<br><b>SEPINOV™ EMT 10</b>   | Up to 100%<br><b>1.50%</b>              |
| <b>B</b> | Butylene Glycol<br>Glycerin<br><b>ADIPOLES™ ECO</b><br>Phenoxyethanol - Ethylhexylglycerin | 2.00%<br>3.00%<br><b>2.00%</b><br>1.00% |

**Opalescent Aqueous Gel / Packaging: Pump bottle**

**pH:** 6.3

**VISCOSITIES: 1M at RT:** 96 100 mPa.s Brookfield S7S5

**Recovery at RT (after 1M at 45°C):** 95 600 mPa.s Brookfield S7S5

**STABILITY:** 1M at RT, 45°C, cycles -5°C/+40°C.

Stable after 20' of centrifugation at RT & 3000rpm.

**FORMULATION ADVICES: Pilot - 5 kg - Trimix**

Introduce the water and SEPINOV™ EMT 10 into the reactor. Homogenize (rotor-stator) then, add phase B. Homogenize. Adjust the pH.



**ADIPOLES™ ECO visibly erases under eye dark circles in 28 days for an healthy-look eye contour!**

*Minimalist formula with high efficacy. Good penetration without sticky effect & without paraben.*

**ADIPOLES™ ECO provides the under-eye recovery. It visibly reduces dark circles.** (*Chenopodium Quinoa Seed Extract and Butylene Glycol*)

Visibly **erases dark circles** by significantly reducing the number of red blood cells surrounding the eye. Dark circles are less visible and shadows are enlightened. Capillaries are protected, limited formation of new blood vessels and the **skin elasticity is maintained**.

**SEPINOV™ EMT 10 creates a stable gel.** (*Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer*)

Pre-neutralized powder **polymeric thickener** on a wide pH range (3-12). It provides also excellent oil stabilizing property even in presence of a high percentage of oily phase. It imparts **satiny and fresh skin feel**. In foaming formulas, it makes the foam more stable and creamier. Excellent tolerance even for baby care, irritated skin, intimate hygiene and oral care. A universal choice!

It is non-microplastic and is inherently ultimate biodegradable: 93% in 28 days\*\*.

**ADDITIONAL INGREDIENTS:** Butylene Glycol : BUTYLENE GLYCOL (SIGMA ALDRICH) / Phenoxyethanol - Ethylhexylglycerin: EUXYL PEO910 (SCHÜLKE & MAYR)

More informations available on [seppic.com](http://seppic.com)

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